

Volvo Construction Equipment  
Building Tomorrow



# A25G, A30G

Volvo Articulated Haulers 25-29 t 320-360 hp





## 1966: DR 631 GRAVEL CHARLIE WORLD'S FIRST SERIES-MANUFACTURED ARTICULATED HAULER

By today's standards Gravel Charlie was not a big machine – but its impact on transport operations in the construction sector was massive.

- The world's first series manufactured articulated hauler
- Pioneering solutions including articulated steering, all-wheel drive and differential locks
- Unrivalled manoeuvrability in off-road conditions

**GRAVEL CHARLIE MARKED THE BEGINNING OF SOMETHING NEW AND SOMETHING WHICH WOULD CHANGE THE CONSTRUCTION SECTOR FOREVER.**

**10 000**  
ARTICULATED  
HAULERS  
PRODUCED  
BY VOLVO  
**1981**

**25 000**  
ARTICULATED  
HAULERS PRODUCED  
BY VOLVO  
**1996**



**DR 631  
GRAVEL CHARLIE**  
**1966**  
World's first series-manufactured articulated hauler  
**10 t  
25 km/h**



**DR 860**  
**1967**  
Master of rough terrain: 3-axle machine with unique bogie concept, still going strong  
**15 t  
30 km/h**



**5350**  
**1979**  
"Terrain Express" expanded Volvo articulated hauler's global success  
**20 t  
50 km/h**

- Constant 4-wheel drive
- Higher average speed in combination with higher load capacity = **improved profitability**
- Fully automatic transmission
- Unique suspension system allows high average speed
- Top class, roomy cab with low noise level



**A25C**  
**1993**  
First articulated hauler with low emission engine as standard



**A40**  
**1995**  
A class bigger  
**36 t**

*A complete product range 20 - 40 ton class*



**A60H**

**2016**

Launching the world's largest articulated hauler.

**55 t**



**G-SERIES**

**2014**

Wet, cooled brakes on all models



**F-SERIES**

**2011**

Further improving ease of operation and environmental care



**E-SERIES  
A40E FS**

**2007**

World's first full suspension articulated hauler, boosting operator comfort and productivity

**39 t**



**D-SERIES**

**2000**

Built with the operator in focus

**37 t**

- Increased productivity
- Improved operator comfort
- Improved serviceability

**2001**

**BEST INDUSTRIAL DESIGN AWARD FOR D-SERIES DESIGN**



**2012**

**BEST INDUSTRIAL DESIGN AWARD FOR THE A40F DESIGN**



**2017**

**75 000**  
ARTICULATED HAULERS PRODUCED BY VOLVO

## 2016: VOLVO A60H THE BEST JUST GOT BIGGER



Built on the proven Volvo technology of articulated steering, all-wheel drive and differential locks, the Volvo A60H has evolved to be bigger and bolder!

- The largest true articulated hauler on the market
  - 55 t payload capacity
- Meeting a growing demand for larger, higher payload haulers

**BY EVOLVING OUR PRODUCT LINE-UP TO RESPOND TO CUSTOMER DEMANDS, THE VOLVO A60H CONTINUES OUR PROUD HERITAGE OF INNOVATION AND MARKET LEADERSHIP IN HAULER SOLUTIONS.**

# Pure uptime

Get continuous production with this bigger, durable and superior machine – always available and ready to work. Count on superb reliability thanks to the machine's robust design, easy service access and outstanding Volvo dealer network. Guarantee pure uptime.

## Guaranteed durability

Increase your uptime using heavy-duty front and rear frames, hitch and wet disk brakes. Volvo proven durability and the support of extensive warranty options means you never need to worry about getting the job done. Strength and durability are hallmarks of the Volvo articulated hauler.



## Over fifty years strong

Fifty years and fifty tonnes later, Volvo is the world's leading manufacturer of articulated haulers. We invented the concept and have been developing and building these machines for over 50 years – it has come a long way from its original 10 tonne articulated hauler. With proven success over the years, the machines include innovative technology and the renowned Volvo engine.



## Service access

With industry-leading access, servicing your machine is quick and easy. The front grill swings down, opening a service platform with anti-slip steps. The electric hood opens to 90 degrees, allowing full and safe access to the engine compartment.



## Volvo dealer network

The exclusive Volvo dealer network is there to support you whenever you need it. Volvo offers a number of services, local knowledge and global experience, including telematics machine monitoring – CareTrack™ and MATRIS™ – as well as superb parts availability.





# UPTIME

Get ready to work with the all new A25G/A30G. Designed for heavy hauling in severe off-road operation, the machine's long service life, quality, reliability and durability is everything you expect from a Volvo. Hauling is easier and more efficient.



# FUEL EFFICIENCY GUARANTEED

The A25G/A30G, powered by the world-renowned Volvo engine delivers excellent fuel efficiency without compromising on power or performance. With guaranteed fuel efficiency, this machine will increase your profitability and improve your return on investment.

# Incredible efficiency

Improve your efficiency and move more for less. Excellent fuel efficiency, innovative technology and useful operational data tools help to control your maintenance costs and maximize your investment.

## Move more for less

The machine is optimized for efficiency featuring higher payload capabilities. Its smart design allows for more capacity while reducing fuel consumption so you can move more for less.



## Operational data

Receive valuable data to improve onsite efficiency and save costs. With intelligent systems from Volvo such as MATRIS™, CareTrack™ and the On Board Weighing system, you will optimize your production and minimise your operational costs.



## Control your maintenance costs

The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.



## Volvo dynamic drive

Dynamic and predictive gear selection adapts to operating conditions, for improved comfort and fuel efficiency.



# Hit the targets

Hit your targets with the A25G, A30G. This machine features 100% off-road performance, proven Volvo technology and increased payload – contributing to sustainable operations, year after year.

## Simply the best

The A25G/A30G machine delivers unbeatable off-road performance in its class with features including matched Volvo drivetrain, Automatic Traction Control including 100% differential locks, all-terrain bogie, hydro-mechanical steering.



## The right speed for the job

Ensure the right speed for your job using the retarders and dynamic Volvo Engine Brake to adapt your speed for maximum productivity and safety.



## Versatility

The A25G/A30G articulated hauler provides outstanding versatility so you can work in all seasons, terrains and applications for maximum utilization. With body building solutions and different chassis options you can tailor the machine to your jobsite.



## Load optimization

The optional On Board Weighing System guarantees the optimal load every cycle. This maximizes production, boosts fuel efficiency and reduces machine wear in all site conditions and operations.





# PRODUCTIVITY

Improve productivity and carry more in one go with increased payload.

# Get ready for heavy hauling

## Guaranteed durability

Volvo proven durability and support mean you never need to worry about getting the job done.

## Over fifty years strong

Over fifty years later, Volvo is still the world's leading manufacturer of articulated haulers.

## Dump support system

The new dump support system increases stability and control in tough environments.

## Cruise Control

Set and adjust the cruise control to maintain a constant travel speed for smoother and more efficient hauling.

## OptiShift

Directional changes are made smoother, easier and faster.

## OPERATOR'S CHOICE

Its comfortable cab and ease of operation, even in adverse conditions, makes operators choose this machine.



## UPTIME

Designed for heavy hauling in severe off-road operation, its long service life, quality, reliability and durability is everything you expect from a Volvo.

### Service access

With industry-leading access, servicing your machine is quick and easy.

### FUEL EFFICIENCY GUARANTEED

Powered by the world-renowned Volvo engine delivers excellent fuel efficiency without compromising on power or performance.

### Volvo dynamic drive

Gear shifting adapts dynamically to operating conditions, for improved comfort and fuel efficiency.



### PRODUCTIVITY

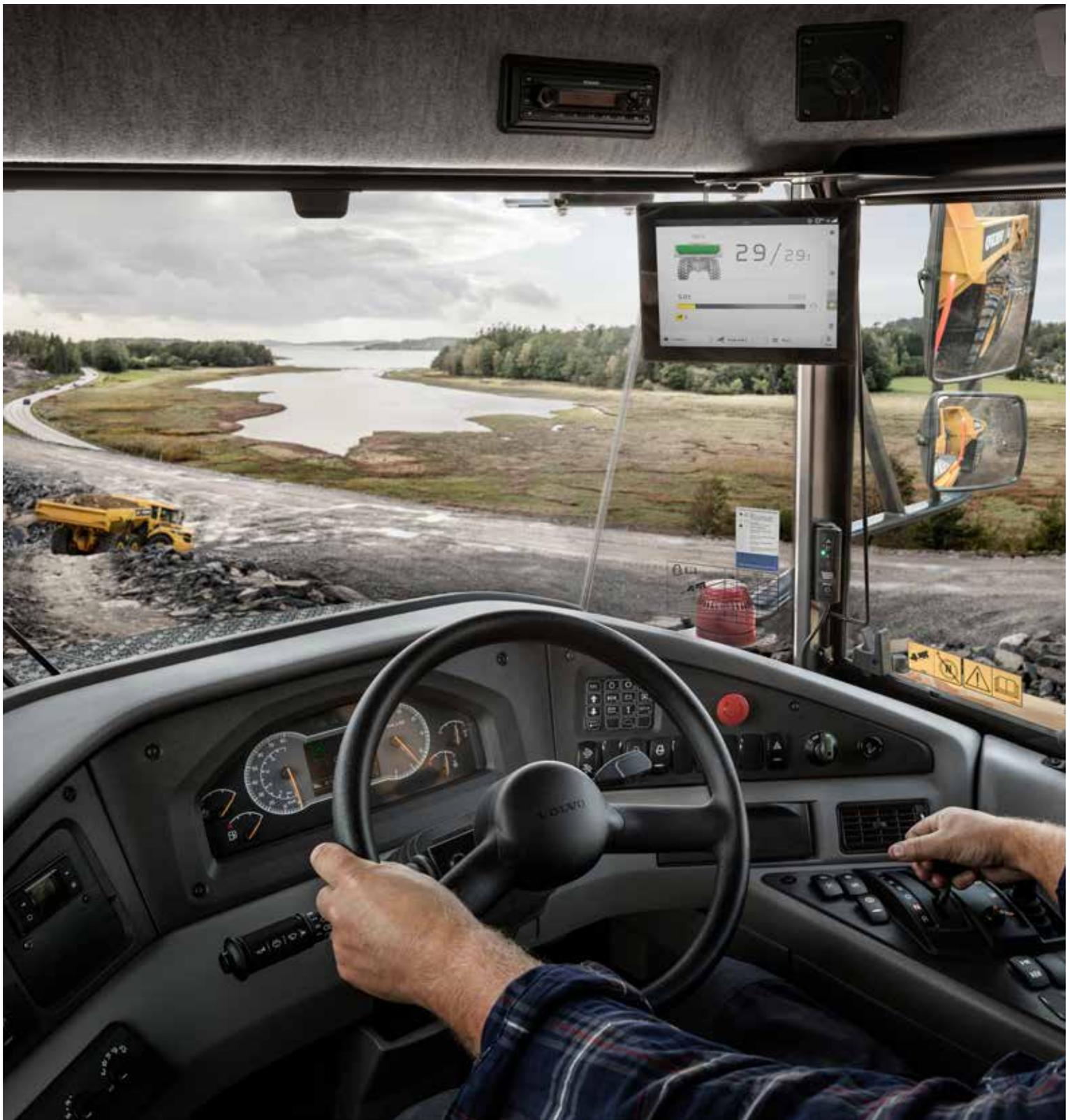
Move more tonnes per hour and give a 100% in all conditions.

### Brake test

Schedule and perform a safe and easy stationary test of the parking brake and load and dump brake, guided by the operator's display.

### Downhill Speed Control

Easily maintain control and speed when operating downhill, for safer and more comfortable operation.



# OPERATOR'S CHOICE

A happy operator is a more productive operator and when many other machines are onsite, most operators prefer the Volvo. Even in the most adverse conditions, its comfortable cab and ease of operation keep operators alert and performing their best.

# Control in comfort

The industry-leading spacious cab and comfortable work environment make the A25G/A30G the number one choice for operators. Its superior comfort, control, ease of operation and safety appeals to operators, helping to maintain outstanding productivity all day, every day.

## Total operator control

The A25G/A30G is packed with features to help operators get the most from the machine. Intelligent functions such as cruise control, downhill speed control and hill assist help the operator control the machine with ease and efficiency, for enhanced safety and productivity in all conditions.



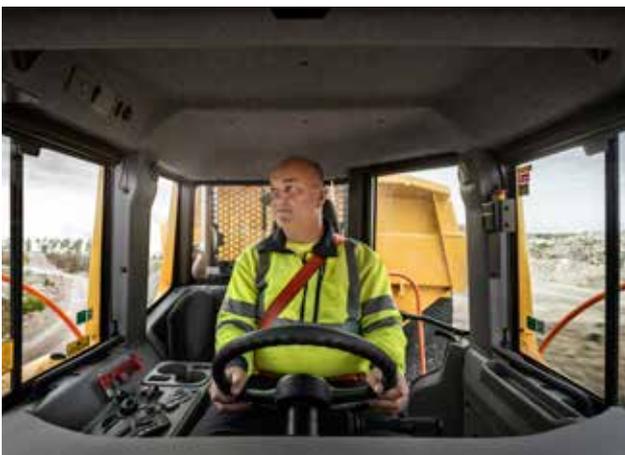
## Ease of operation

The ergonomic and comfortable controls make Volvo articulated haulers easy to understand and suit all operators. Automatic functions such as OptiShift – which enables fast and smooth directional changes – offer even greater ease of operation for an unrivalled operator experience.



## Operator comfort

Feel comfortable and spend more time in the A25G/A30G. The centrally positioned operator, superior steering, excellent suspension, low noise levels, climate control, space and visibility, reduce operator fatigue for more effective operations.



## Safety

Whether its operators, trainers, technicians or site workers – safety on site is of fundamental importance. In the A25G/A30G superior visibility and efficient lighting combine with a number of safety features, such as the brake test and dump support, helping to keep the operator and people working around the machine safe, even in the most demanding working environments.



# Volvo A25G, A30G in detail

## Engine

11 liter, 6-cylinder in line turbocharged (fixed geometry) diesel engine with 4 valves per cylinder, overhead camshaft and electronically controlled unit injectors. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats.

		A25G	A30G
Engine model	Volvo	D11	D11
Max power - SAE J1995 Gross	kW	235	265
	hp	320	360
at engine speed	r/min	2 100	2 000
Flywheel power - ISO 9249, SAE J1349 Net	kW	234	264
	hp	318	359
at engine speed	r/min	2 100	2 000
Max torque - SAE J1995 Gross	Nm	2 040	2 040
Max torque - ISO 9249, SAE J1349 Net	Nm	2 030	2 030
at engine speed	r/min	1 100	1 200
Displacement	l	10.8	10.8

## Electrical system

All cables, sockets and pins are identified. Cables are enclosed in plastic conduits and secured to main frame. Halogen lights. Prewired for options. Connectors meet IP67 standard for water-proofing as necessary.

		A25G	A30G
Voltage	V	24	24
Battery	V	2x12	2x12
Battery capacity	Ah	2x170	2x170
Alternator	kW/A	3.396/120	3.396/120
Starter motor	kW	9	9

## Drivetrain

Torque converter with built-in lock-up function.  
 Transmission: Fully automatic Volvo PowerTronic planetary transmission with six forward gears and two reverse gears. The transmission has the ability to skip gears for fast and accurate gear selection.  
 Dropbox: Volvo-developed, in-line design with high ground clearance and 100% longitudinal "dog clutch" type differential lock.  
 Axles: Heavy duty, purpose built Volvo design with fully floating axle shafts, planetary type hub reductions and 100% dog clutch type diff-lock.  
 Automatic traction control system (ATC).

		A25G	A30G
Torque converter		2.37:1	2.37:1
Transmission	Volvo	PT 2116	PT 2116
Dropbox	Volvo	IL1 ATC	IL1 ATC
Axles	Volvo	AHW56	AHW64

## Brake system

Fully hydraulic, wet multiple disc brakes with enclosed, forced oil-cooled multiple discs on all wheels. Two circuit brake system. Complies with ISO 3450 at total machine weight.  
 Circuit division: One circuit for front axle and one for bogie axles.  
 Parking brake: Spring-applied disc brake acting on the trailer unit propeller shaft. When the parking brake is applied, the longitudinal differential locked.  
 Retarder: Service brake retarder function and Volvo Engine Brake (VEB).

## Chassis

Frames: box type, heavy duty. High strength steel, robot welded.  
 Rotating hitch: 100% maintenance free, fully sealed, with permanently greased tapered roller bearings.

## Steering System

Hydro-mechanical articulated steering, self compensating design.  
 Two double-acting steering cylinders.  
 Steering angle: 3,4 steering wheel turns lock-to-lock,  $\pm 45^\circ$ .  
 Steering system, including secondary steering fulfills ISO 5010.

## Cab

Mounted on rubber pads. Ergonomically designed. Easy entry and exit. Wide angle forward view.  
Operator centrally positioned above the front axle. Adjustable operators seat with retractable seat belt.  
Tilt/telescopic steering wheel. Ergonomically positioned controls. Filtered air. Optional climate control system.  
Operator communication system: Contronics.  
Large color display, user-friendly and easy-to-understand information, all vital machine functions are constantly monitored.  
Instructor seat with seat belt.  
Safety: ROPS/FOPS standards approved according to ISO3471, SAE J1040 / ISO3449, SAE J231.

		A25G	A30G
Sound level in cab (ISO 6396) - LpA	dB(A)	72	72
External sound level (ISO 6395) - LwA	dB(A)	110	111
Internal sound level with sound kit: 70 dB(A)			
External sound level with sound kit: 108 dB(A)			

## Suspension

Front suspension: Gas-hydraulic struts. Soft and progressive. Independent wheel movement via a 3-point mounting system.  
Rear suspension: 100% maintenance free. Straddle mounted bogie beam. Independent wheel movement via a 3-point mounting system.

## Hydraulic system

Pumps: Four variable displacement piston pumps driven by the flywheel PTO.  
Two load-sensing used for steering and tipping and two electrical controlled used for fan, brake cooling and brake power supply.  
One ground-dependent piston pump for secondary steering mounted on the dropbox.  
Two return oil filters with magnetic cores provide effective oil filtration.

		A25G	A30G
System max working pressure	MPa	25	25

## Dumping System

Patented Load and Dump Brake.  
Dumping Cylinders: two single stage double acting cylinders.

		A25G	A30G
Tipping angle	°	74	70
Tipping time with load	s	12	12
Lowering time	s	10	10

## Body

		A25G	A30G
<b>Plate thickness</b>			
Front	mm	6	6
Sides	mm	10	10
Bottom	mm	14	14
Chute	mm	14	14
<b>Material</b>		HB450 steel	HB450 steel
Yield strength	N/mm <sup>2</sup>	1 150	1 150
Tensile strength	N/mm <sup>2</sup>	1 350	1 350

## Load Capacity

		A25G	A30G
<b>Standard Body</b>			
Load capacity	kg	25 000	29 000
Body, struck	m <sup>3</sup>	12.1	13.9
Body, heaped 2:1	m <sup>3</sup>	15.3	17.8
<b>With overhung tailgate</b>			
Body, struck	m <sup>3</sup>	12.4	14.2
Body, heaped 2:1	m <sup>3</sup>	15.9	18.4

# Specifications

## REFILL CAPACITIES

		A25G	A30G
Crankcase	l	35	35
Fuel tank	l	380	380
Cooling system	l	48	48
Brake cooling system	l	35	35
Transmission	l	41	41
Dropbox	l	9	9
Axles, front/bogie	l	30/61	31/63
Hydraulic tank	l	137	137

## OPERATING WEIGHT UNLOADED

		A25G	A30G
Tires		23.5R25*	750/65R25**
Front	kg	12 800	12 900
Rear	kg	9 900	10 700
Total	kg	22 700	23 600
Payload	kg	25 000	29 000

Operating weight includes all fluids and operator

\*) A25G with tires 750/65R25, add 200 kg / axle

\*\*) A30G with tires 23,5R25, decrease 200 kg / axle

## SPEED

		A25G	A30G
<b>Forward</b>			
1	km/h	8.3	8.3
2	km/h	11.9	11.9
3	km/h	21.1	21.1
4	km/h	30.3	30.3
5	km/h	38.4	38.4
6	km/h	52.7	52.7
<b>Reverse</b>			
1	km/h	7.7	7.7
2	km/h	13.7	13.7

## TOTAL WEIGHT

		A25G	A30G
Tires		23.5R25*	750/65R25**
Front	kg	14 950	15 700
Rear	kg	32 750	36 900
Total	kg	47 700	52 600

\*) A25G with tires 750/65R25, add 200 kg / axle

\*\*) A30G with tires 23,5R25, decrease 200 kg / axle

## GROUND PRESSURE

		A25G	A30G	A25G	A30G
Tires		23.5R25	750/65R25	750/65R25	23.5R25
<b>Unloaded</b>					
Front	kPa	130	108	108	131
Rear	kPa	49	43	42	50
<b>Loaded</b>					
Front	kPa	157	130	125	157
Rear	kPa	166	152	137	184

## Excavator PASS MATCHING

	EC300	EC380	EC480	EC750
<b>Number of passes</b>				
A25G	10	6	5	3
A30G		8	6	4

Well matched, 4-6 buckets.

Excavator under capacity, 7 buckets or more.

Excavator undersized for optimum match.

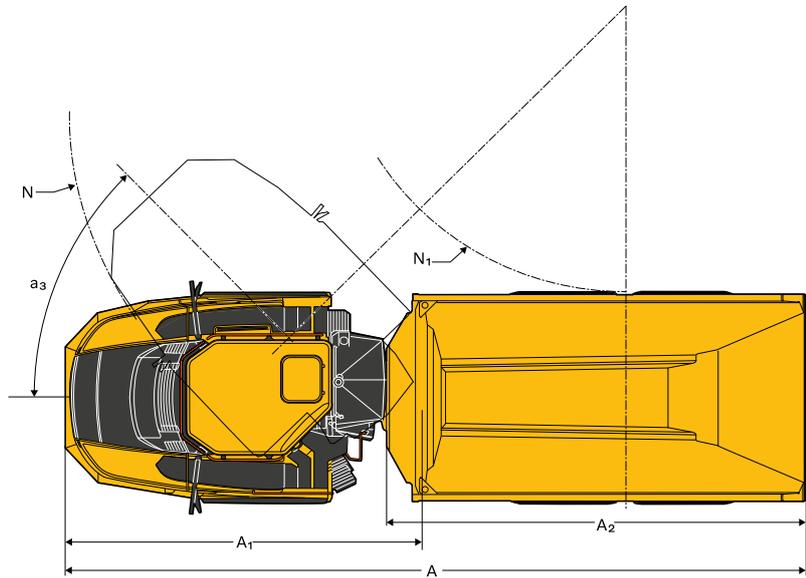
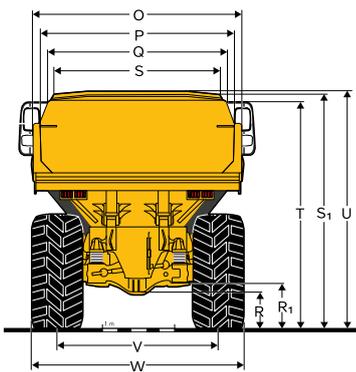
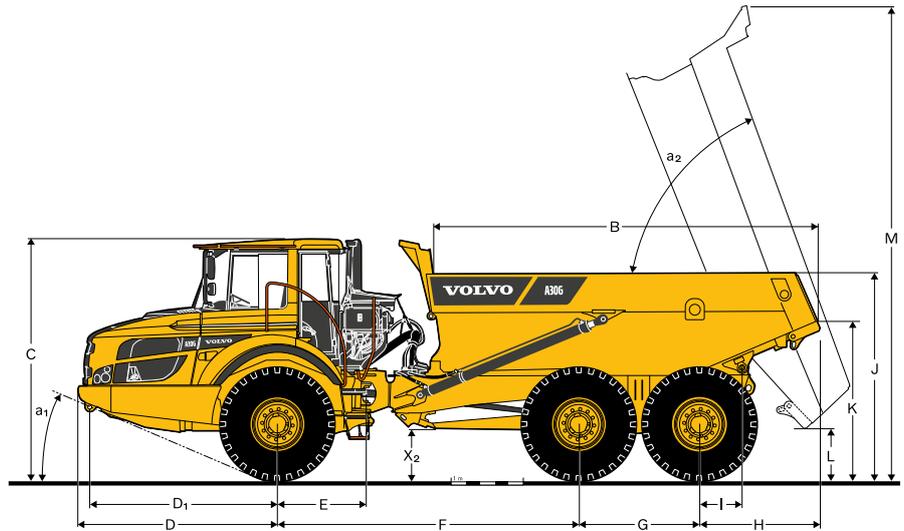
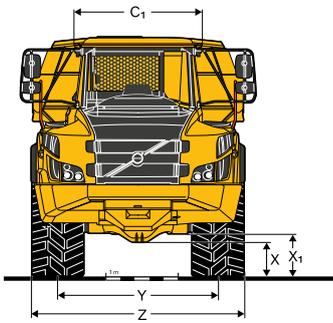
## Wheel loader PASS MATCHING

	L120	L150	L180	L220	L250
<b>Number of passes</b>					
A25G	4	3	3	3	2
A30G	5	4	4	3	3

Well matched, 2-3 buckets.

Loader under capacity, 4 buckets or more.

Loader undersized for optimum match, reach might be an issue.



**DIMENSIONS**

Pos	Unit	A25G	A30G
A	mm	10 218	10 296
A <sub>1</sub>	mm	4 954	4 954
A <sub>2</sub>	mm	5 736	5 811
B	mm	5 162	5 384
C	mm	3 356	3 366
C1	mm	1 772	1 772
D	mm	2 762	2 762
D <sub>1</sub>	mm	2 607	2 607
E	mm	1 209	1 209
F	mm	4 175	4 175
G	mm	1 670	1 670
H	mm	1 610	1 688
I	mm	609	609
J	mm	2 791	2 866
K	mm	2 103	2 183
L	mm	678	688
M	mm	6 529	6 562
N	mm	8 109	8 109
N <sub>1</sub>	mm	4 092	4 048
O	mm	2 776	2 976

**DIMENSIONS**

Pos	Unit	A25G	A30G
P	mm	2 490	2 690
Q	mm	2 298	2 472
R	mm	519	524
R <sub>1</sub>	mm	633	639
S	mm	2 110	2 288
T	mm	3 094	3 196
U	mm	3 265	3 325
V	mm	2 258	2 216
W	mm	2 915	2 954
X	mm	455	466
X <sub>1</sub>	mm	581	592
X <sub>2</sub>	mm	660	680
Y	mm	2 258	2 216
Z	mm	2 915	2 954
a <sub>1</sub>	°	23.5	23.2
a <sub>2</sub>	°	74	70
a <sub>3</sub>	°	45	45

A25G: Unloaded machine with 23.5 R25

A30G: Unloaded machine with 750/65R25

# Equipment

STANDARD EQUIPMENT		
	A25G	A30G
<b>Engine</b>		
Direct injected, electronically controlled, turbocharged, intercooled	•	•
Grouped oil filters, for ease of change	•	•
Preheater for easier cold starts	•	•
VEB (exhaust retarder EPG + compression brake)	•	•
<b>Tires</b>		
23.5R25	•	–
750/65R25	–	•
<b>Drivetrain</b>		
6x4 and 6x6 automatically engaged drive modes	•	•
Dog clutch type 100% diff-locks in all axles	•	•
Full automatic transmission	•	•
Dropbox with longitudinal diff-lock	•	•
Torque converter with automatic lock-up	•	•
<b>Electrical system</b>		
120 A alternator	•	•
Battery disconnect switch	•	•
Extra 24 V socket for lunch cooler	•	•
Lights:	•	•
Back-up light	•	•
Brake lights	•	•
Cab lighting	•	•
Direction indicators	•	•
Headlights	•	•
Instrument lighting	•	•
Parking lights	•	•
Rear lights	•	•
<b>Brake system</b>		
Hill assist	•	•
Load & Dump Brake	•	•
Retarder pedal	•	•
Parking brake on propeller shaft	•	•
Two circuit, fully hydraulic, wet discs on all axles	•	•
<b>Body</b>		
Body prepared for exhaust heating and optional equipment	•	•
<b>Safety</b>		
Anti-slip steps and platforms	•	•
Dump body lock	•	•
Handrails on steps and platforms	•	•
Hazard lights	•	•
Horn	•	•
Protective grill for cab rear window	•	•
Rear-view mirrors	•	•
Retractable 3-inch safety belt	•	•
ROPS/ FOPS protected Care Cab	•	•
Secondary steering	•	•
Steering joint lock	•	•
Windshield washers	•	•
Windshield wipers with interval function	•	•
Dump support system	•	•

STANDARD EQUIPMENT		
	A25G	A30G
<b>Comfort</b>		
ACC control panel	•	•
Ashtray	•	•
Cab heater with filtered fresh air and defroster	•	•
Can holder /storage tray	•	•
Cigarette lighter	•	•
Instructor seat with seat belt	•	•
Overhead console for radio	•	•
Sliding window	•	•
Space for lunch cooler	•	•
Storage box	•	•
Sun visor	•	•
Tilt/telescopic steering wheel	•	•
Tinted glass	•	•
<b>Operator information interface</b>		
Gauges:	•	•
Brake pressure	•	•
Fuel	•	•
Speedometer	•	•
Tachometer	•	•
Wet disc brakes cooling oil temperature	•	•
<b>Warning lights grouped and easy to read</b>		
Central warning (3 levels) for all vital functions	•	•
<b>Central positioned information display</b>		
Automatic pre-start checks	•	•
Clock	•	•
Hour meter	•	•
Operational information, easy-to-navigate menu	•	•
Troubleshooting diagnostics	•	•
<b>Exterior</b>		
Front mudguard wideners and rear mudflaps	•	•
<b>Service and maintenance</b>		
Electrical engine hood	•	•
Machine Tracking Information System MATRIX	•	•
Service platform integrated in the front grill	•	•
Tool box	•	•
<b>Optional Equipment</b>		
	A25G	A30G
<b>Engine</b>		
Air pre-cleaner, cyclone type	•	•
Air pre-cleaner, oil-bath type	•	•
Air filter, heavy duty, EON	•	•
Engine heater, 120 V, USA	•	•
Engine heater, 240 V	•	•
Engine heater, diesel (Eberspächer)	•	•
Engine heater, diesel with separate tank	•	•
Engine auto shutdown	•	•
Engine shutdown timer	•	•
External emergency engine stop	•	•
Fuel filter, extra	•	•
High engine idle speed	•	•
<b>Tires</b>		
23.5R25	–	•
750/65R25	•	–

Optional Equipment		
	A25G	A30G
<b>Electrical system</b>		
Headlights, LED	•	•
Warning beacon, LED	•	•
Working lights, halogen	•	•
Working lights, LED	•	•
Entrance light	•	•
Anti-theft system (pin code)	•	•
Rear view camera	•	•
Reverse alarm	•	•
CAN-BUS interface, extra	•	•
<b>Cab</b>		
Noise reduction kit (fulfils 2000/14/EC)	•	•
Anchorage, operator's manual	•	•
Cab heating/ventilation timer	•	•
Cable kit, for cab heater 240 V	•	•
HEPA cab air filter	•	•
Bluetooth radio kit	•	•
Rear view mirrors, adjustable, el.heated	•	•
Seat belt XXL, non-retractable	•	•
Sun blinds, side windows	•	•
Universal key	•	•
Air suspended, heated, fully adjustable seat	•	•
Armrest for operator seat	•	•
Headrest for operator seat	•	•
Low profile cab	•	•

Optional Equipment		
	A25G	A30G
<b>Body</b>		
Body exhaust heating	•	•
Front spillguard, extra	•	•
Side extension, 200 mm	•	•
Side extension, light material	•	•
Tailgate, overhung, linkage-operated	•	•
Tailgate, overhung, wire-operated	•	•
Tailgate, underhung	•	•
Wear plates, 450 HB	•	•
Underground body	•	•
<b>Safety</b>		
Fire suppression system	•	•
Warning triangle	•	•
First aid kit and fire extinguisher	•	•
Fire extinguisher	•	•
Wheel chocks	•	•
<b>Service and maintenance</b>		
Lube system, standard machine	•	•
Lube system, tailgate	•	•
Lubrication hose, ground level greasing	•	•
Tool kit	•	•
<b>Other</b>		
Siberian kit -40°C	•	•
On board weighing (OBW)	•	•
Arctic oil kit	•	•
CareTrack	•	•
Fast fuelling system	•	•
Jump start connector, NATO -type	•	•
Frame extension	•	•
Bogie extension	•	•

## SELECTION OF VOLVO OPTIONAL EQUIPMENT

**Volvo fire suppression system**



**Fast fuelling**



**Heavy duty air filter**



**On board weighing**



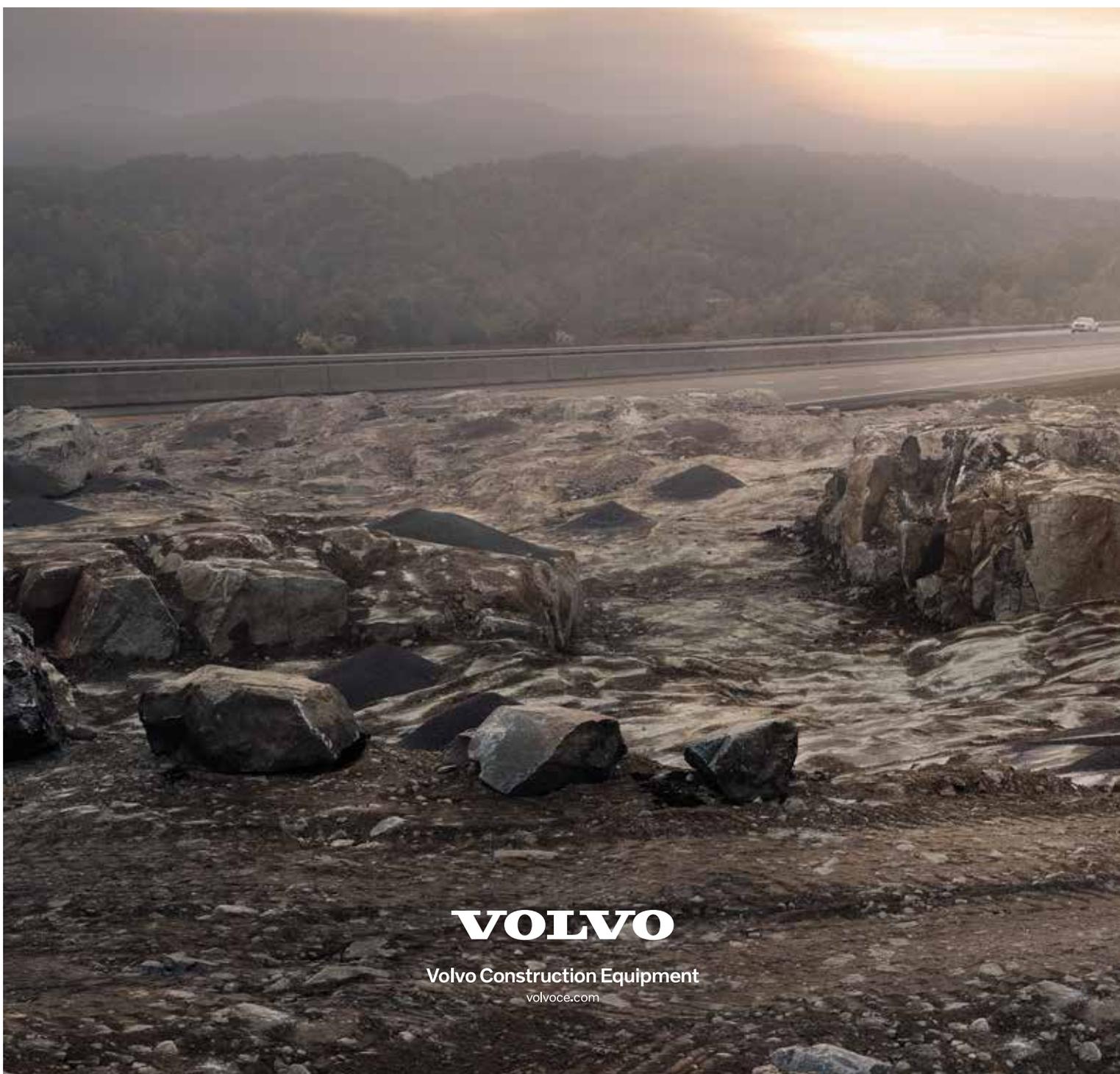
**Entrance light**



**Rear view camera**



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



**VOLVO**

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